## XEROX<sup>®</sup> PHASER 7760 SERIES TONER CARTRIDGE REMANUFACTURING INSTRUCTIONS



## XEROX PHASER 7760 SERIES TONER CARTRIDGE



© 2012 UniNet Imaging Inc. All trademark names and artwork are property of their respective owners. Product brand names mentioned are intended to show compatibility only. UniNet Imaging does not warrant downloaded information. Unauthorized sale, reproduction or distribution of this article is prohibited. For additional support, please contact techsupport@uninetimaging.com

## REMANUFACTURING THE XEROX PHASER 7760 SERIES TONER CARTRIDGES

By Mike Josiah and the Technical Staff at UniNet



The Phaser 7760 cartridges are rated for 32,000 pages Black and 25,000 Color. The OEM numbers are 106R01163 Black, 106R01160 Cyan, 106R01161 Magenta, and 106R01162 Yellow. There is a chip that must be replaced every cycle.



1. Remove the tape from the colored end cap.



2. Remove the end cap.

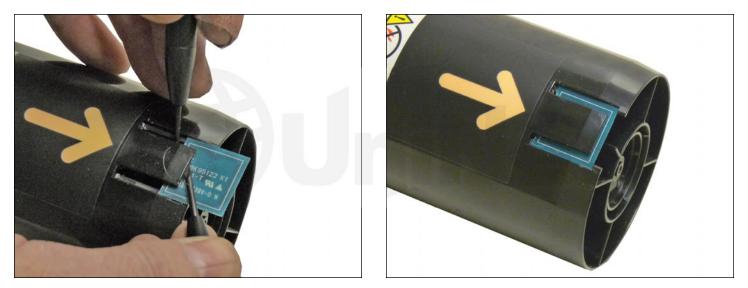




3. Vacuum the tube clean and fill with new toner for use in Phaser 7760.



4. Replace the end cap. Replace the tape.



5. Replace the chip by prying up the center tab while using a small screwdriver to move the chip out.

Install the new chip component side down. Make sure the two edge tabs lock the chip in place.

