XEROX® PHASER 7700 SERIES
TONER CARTRIDGE REMANUFACTURING INSTRUCTIONS
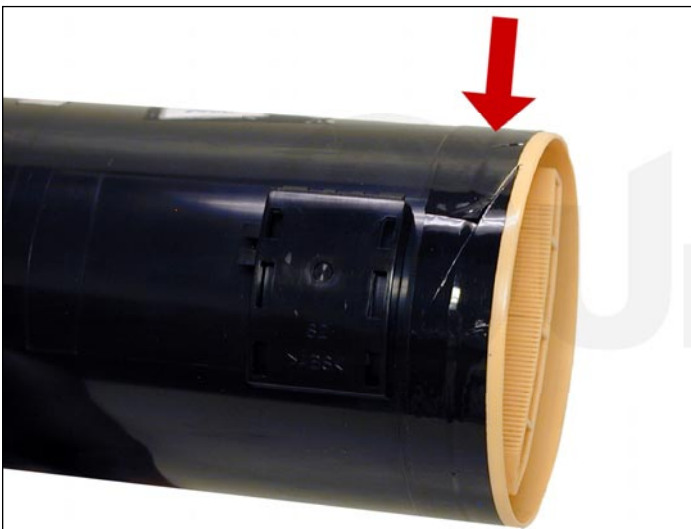

XEROX PHASER 7700 SERIES TONER CARTRIDGE

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REMANUFACTURING THE XEROX PHASER 7700 SERIES TONER CARTRIDGES

By Mike Josiah and the Technical Staff at UniNet

The Xerox Phaser 7700 toner cartridges are rated for 5,000 / 12,000 pages black and 4,000 / 10,000 pages color. The OEM part numbers are 016-1882-00 Black (5K), 016-1947-00 Black (12K), 016-1879-00 Cyan (4K), 016-1944-00 Cyan (10K), 016-1880-00 Magenta (4K), 016-1945-00 Magenta (10K), 016-1881-00 Yellow (4K), and 016-1946-00 Yellow (10K). Use two bottles for the HY cartridges. There are no chips used in this cartridge.
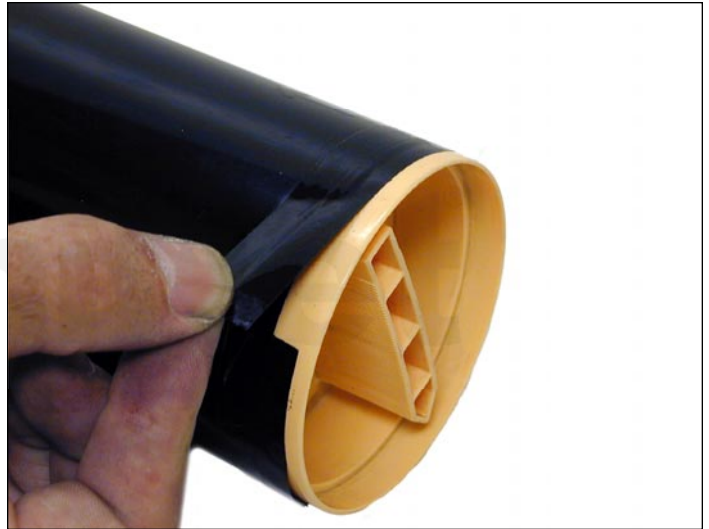

1. Remove the tape from the colored end cap.

2. Remove the end cap.

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3. Vacuum the tube clean, and fill with new toner.

4. Replace the end cap, replace the tape.

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