## **RICOH® AFICIO CL7000** EASY TO REMANUFACTURE CARTRIDGE INSTRUCTIONS



## RICOH AFICIO CL7000 TONER CARTRIDGE



## REMANUFACTURING THE RICOH AFICIO CL7000 TONER CARTRIDGE

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The Ricoh CL7000 toner cartridges are rated for 20,000 pages black, and 10,000 pages color. The Black and color cartridges are physically a different size. The cartridge part numbers are 885372 Black, 885375 Cyan, 885374 Magenta, and 885373 Yellow.

There is a chip used on this cartridge that must be replaced each cycle.

The cartridges for this engine are a bit different, in that they are made up of an outer casing, which holds a plastic bag in it.



1. Open the tabs on the top cover (side that holds the chip, opposite of the feed valve) of the cartridge by releasing the interlocking clips. There are three clips, one on each side minus the chip side.





2. Once you release the clips, the cover can be lifted revealing the toner bag.

Notice the squared white breather on the bag.

You do not want to cut or tamper with this breather.



3. Cut a small incision on the plastic bag that will allow you to clean out the old toner and to fill it again. This slit will be sealed with tape when done.



4. Clean out any remaining toner and refill with toner for use in the Ricoh CL7000.





5. Clean the outside of the bag as much as possible and seal the slit closed with a good packing tape.



6. Slide out the old chip and replace it.



7. Snap the top cover back in place.

Make sure the three clips are locked in place.

